



ALL PRIME PUMPS

S, XS, XS-S SERIES

SELF-PRIMING, SOLIDS-HANDLING TRASH PUMPS



One Product - All Solutions

ALL PRIME PUMPS - are manufactured using the most advanced technology and are totally interchangeable with several other popular brands of solids-handling self-priming pumps.

ALL PRIME PUMPS - company is the result of more than two generations of skilled professionals globally, that specialize in the pump manufacturing industry. The result of this union of generations, is a product that can be used in a wide variety of pumping applications. This type/design of pumps are the world's leading choice for waste handling applications in industries such as steel & paper mills, mining operations, food processing plants,



4-inch duplex station

power plants, automotive factories, tanneries and wineries. They are also the pumps of choice in many sewage handling applications worldwide.



Superior solids handling

Designed for economical, trouble-free operation, the solids handling capabilities of this series of pumps make them ideal for a variety of application including solids-laden liquids and slurries. The large volute design allows automatic repriming in a completely open system without the need for suction or discharge check valves.

Available in connection sizes of two, three, four, six, eight, ten and twelve inches. Pumps four inch and larger are designed to allow up to three-inch diameter spherical solids to pass through any critical area, including the circulation port.



ALL PRIME PUMPS

Easy to maintain

These pumps are designed with ease of maintenance in mind. Because they are self-priming, they can be mounted above the liquid being pumped. Should maintenance be required, it can be easily performed using common hand tools without disconnecting piping. The impeller, mechanical seal, wear-plate and check valve flapper can all be accessed through the clean-out cover opening.



Simplex Units
w/ direct-drive
motors

Advantage of self-primers

Logistics:

- No confined space entry required
- Pump located outside the wet well for easier & cleaner access
- No heavy lifting equipment required for repairs
- Powered by standard NEMA motors

Maintenance:

- Removable clean-out cover allows quick unclogging of pump
- Primary wear parts - mechanical seal, impeller & wear-plate can be changed through removable clean-out cover (except 10" & 12" models)
- Rotating assembly easily removed for shop repairs without disturbing piping

Design:

- Rugged open impeller for solids handling to 3"
- Both speed & impeller trim can be employed to meet service conditions
- Impeller design keeps seal pressure low & reduces solids buildup in stuffing box
- Suction flapper check-valve speeds self-priming and eliminates foot valves
- 150# ANSI flange port connections are standard

Standard Features

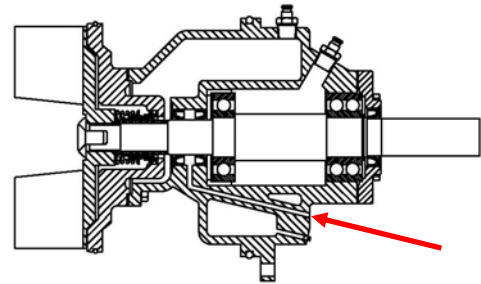
Solids handling impeller

Two-vane, semi-open solids handling impeller handles up to 3" diameter solids, depending on pump model. Pump out vanes on impeller shroud reduce foreign material buildup behind impeller and reduce pressure on seal and bearings.



Cartridge seal

Double-floating, self-aligning oil lubricated mechanical cartridge seal with stationary and rotating face of tungsten titanium carbide is designed for abrasive and/or trash handling applications.



Removable rotating assembly

The entire rotating assembly can be removed without disturbing pump volute or piping. Pusher bolts provide assistance with removal. A spare rotating assembly can be easily installed, resulting in less downtime.

Bearing protection

Atmospheric barrier along with two lip seals provide additional protection of bearings. And allows external seal monitoring.

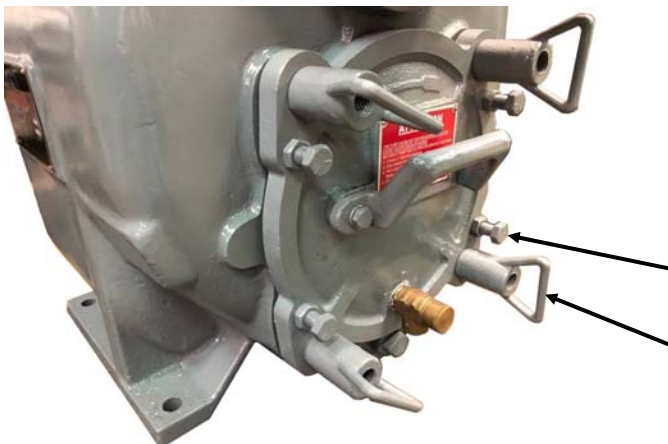
(not included on S-2, XS-2 & S-12 models)

External shimless adjustment - XS-Series

Increases the life of the impeller and wear-plate.

The external shimless rotating assembly allows for adjustment of the clearance between the impeller and the wear-plate. The working height of the seal assembly and impeller back clearance are not disturbed.

(models: S-2, XS-2, XS-10)



External shimless adjustment - XS-S Series

Back Cover Assembly (Clean-Out Cover)








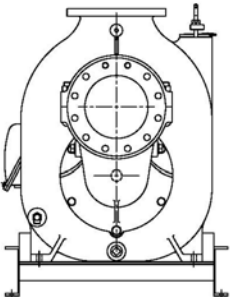
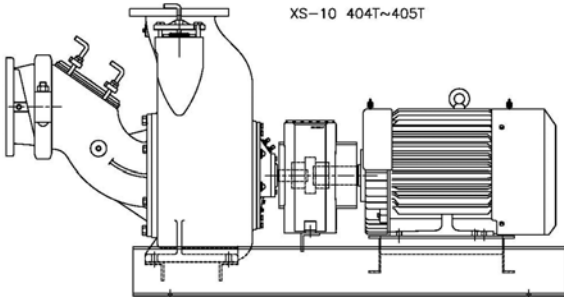
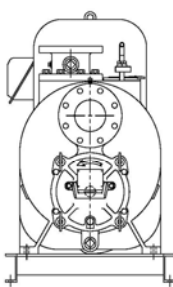
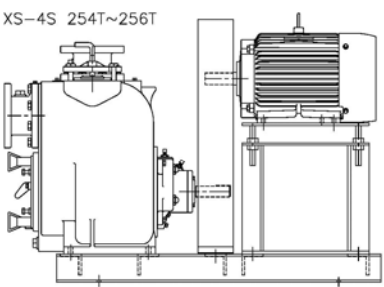
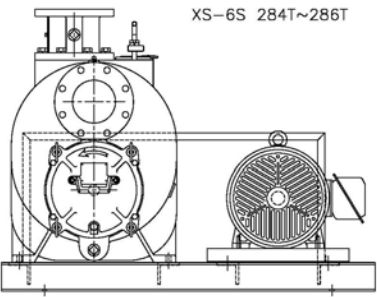
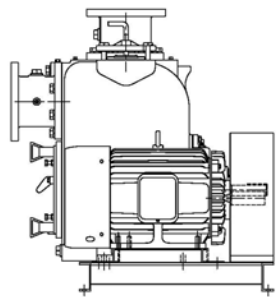
Four-point, external, shim-less impeller to wear-plate clearance adjustment.

(models: XS-3S, XS-4S, XS-6S, XS-8S)

hex-head bolts with locking nuts

wing nuts

Specifications

Sizes	Materials of Construction	Max. Capacity	Max. Head	Max. Solids
2", 3", 4", 6" 8", 10", 12"	Cast-Iron, ADI, 304-SS, 316-SS, CD4, Hastelloy-C276, Bronze, Case-hardened	5000-gpm	130-gpm	3-inch
 2" XS-Series				
 3" XS-S Series				
 4" XS-S Series				
 6" XS-S Series				
 8" XS-S Series				
 10" XS-Series				
 12" S-Series				
 XS-10 direct-drive		 XS-10 404T~405T		
 XS-4S vertical v-belt drive	 XS-4S 254T~256T	 XS-6S 284T~286T	 XS-6S horizontal v-belt drive	



ALL PRIME PUMPS

A Division of Power & Pumps, Inc.

803 N. Myrtle Ave.

Jacksonville, Florida 32204

p: 800-803-0353

p: 904-355-9671

e. sales@allprimepumps.com

July 2021